



**AGED (PVC, CPE, CPA) SINGLE-PLY (Thermoplastic)  
Membrane Restoration Sample Design Guideline**

## **ACRYLIC**

# **Elastek® #127 Solar One Plus**

Holcim Solutions and Products US, LLC

800-878-7876 [holcimelastek.com](http://holcimelastek.com)

**AGED (PVC, CPE, CPA) SINGLE-PLY (THERMOPLASTIC MEMBRANE RESTORATION  
SAMPLE DESIGN GUIDELINES - ACRYLIC COATING**

## **PART 1 – GENERAL**

### **1.01 DESCRIPTION**

- A. This guideline includes the installation of liquid applied acrylic coating to repair, restore and preserve aged thermoplastic single-ply membrane roofs. The process effectively repairs cracks, splits, crazing, chalking, shrinking and defects in the aged membrane, protects the membrane from further degradation, and renews the weathered surface to extend the useful life of the roof.
- B. Work included is labor, materials, equipment and accessories and related services to complete the application in accordance with guideline and details as approved by HOLCIM SOLUTIONS AND PRODUCTS US, LLC.
- C. Work excluded is replacement of roof accessories such as drains, vents and other penetrations and structural roof repair.

### **1.02 QUALITY ASSURANCE**

- A. Manufacturer Qualifications: HOLCIM SOLUTIONS AND PRODUCTS US, LLC. will furnish upon request, certification the material meets the physical properties stated in this guideline.
- B. Contractor Qualifications: All work to be completed must be done by an HOLCIM SOLUTIONS AND PRODUCTS US, LLC. preferred applicator.
- C. No deviation from this guideline will be accepted without prior written approval of HOLCIM SOLUTIONS AND PRODUCTS US, LLC.

### **1.03 SUBMITTALS**

- A. Warranty pre-installation notifications are required prior to the installation of the warranted systems.

### **1.04 PRODUCT DELIVERY, STORAGE, AND HANDLING**

- A. Deliver material in original, unopened packages and containers.
- B. Containers are to be labeled with manufacturer's name, product name, description, and identification.
- C. Store materials in a dry area between 40°F (4.45°C) and below 80°F (26.7°C) and protect from water and direct sunlight.
- D. Any materials damaged in handling or storage must not be used.
- E. Deliver SDS for each product. Consult SDS and Technical Data Sheet for each product used before beginning work.

### **1.05 JOB CONDITIONS (CAUTIONS AND WARNINGS)**

- A. All mechanical equipment, vents, skylights, etc., should be in place before the roofing system is installed.
- B. Mechanical units (blowers, HVAC) should be prevented from distributing solvent fumes into the building.

- C. Coatings should be protected from traffic and other abuse until completely cured and installation is complete.
- D. Application of coatings with spray equipment may require some masking and possible erection of wind screens to prevent over-spray and drift damage. Protect surfaces of unrelated areas from coatings and over-spray possibility.
- E. Application shall proceed to dry, clean surfaces only. In planning work consider environment and weather-related conditions such as frost, mist, dew, condensation, humidity, and temperature. Surface temperature should be above 45°F (7.2°C), rising, and stay above 40°F (4.4°C) long enough for initial cure to occur, also the surface temperature should not exceed 120°F (48.9°C). Moisture should not be imminent.
- F. Sufficient safety belts and lines should be provided. A wet surface or a surface that is not thoroughly cured can be very slippery. All work environments should comply with current OSHA regulations.

#### **1.06 WARRANTY**

- A. HOLCIM SOLUTIONS AND PRODUCTS US, LLC. warrants that materials provided are free from defects in manufacturing and will replace any material found to be defective.
- B. HOLCIM SOLUTIONS AND PRODUCTS US, LLC. /Contractor Coating System Warranty is available through preferred contractors and at a cost. Consult HOLCIM SOLUTIONS AND PRODUCTS US, LLC. for further details of the Warranty Program.

## **PART 2 - PRODUCTS**

#### **2.01 GENERAL**

- A. The components of the coating system are to be products of HOLCIM SOLUTIONS AND PRODUCTS US, LLC., or products approved by HOLCIM SOLUTIONS AND PRODUCTS US, LLC. as compatible; or approved equal.

#### **2.02 FINISH COAT – ELASTEK® #127 SOLAR ONE PLUS**

- A. See Technical Data Sheet

#### **2.03 ACRYLIC SEALANT – ELASTEK® #103 CRACK & JOINT**

- A. See Technical Data Sheet

#### **2.04 ACRYLIC SEALANT – ELASTEK® #105 SUPER SEAL**

- A. See Technical Data Sheet

#### **2.05 POLYURETHANE SEALANT – ERSYSTEMS® HER POLYURETHANE SEALANT**

- A. See Technical Data Sheet

#### **2.06 FABRIC REINFORCEMENT: POLYTEK FABRIC – Polyester reinforcing fabric**

- A. See Technical Data Sheet

## 2.07 RELATED MATERIALS

- A. Gap/Joint Sealant: **PERMATHANE® SM7120PU**
- B. Metal Primer: **ERSYSTEMS® ACRYLIC METAL RUST PRIMER**
- C. **ERSYSTEMS® QUICKET**: Pourable self-leveling repair sealant. Quickly builds cricket and a pourable sealer.

**NOTE:** See Product Data Sheet for additional information and detailed instruction on each product.

## PART 3 - APPLICATION

### 3.01 SUBSTRATE INSPECTION

- A. A proper substrate shall be provided to receive the HOLCIM SOLUTIONS AND PRODUCTS US, LLC. coatings.
- B. The roof surface must be clean, dry, and free of ponding water, and over-all structurally sound.
- C. Inspect the roof surface for cracks, blisters, brittleness and alligating. Inspect flashing details. Determine which areas may not be watertight and in need of repair.
- D. Inspect the substrate system for moisture content, and determine if areas need to be replaced.
- E. If a sound, stable, well-secured surface cannot be ensured, the roof is not acceptable to receive the Coating Restoration System.
- F. Perform an adhesion test of the ELASTEK® #127 SOLAR ONE PLUS to a representative and properly prepared area of the aged single-ply membrane. Contact HOLCIM SOLUTIONS AND PRODUCTS US, LLC. Tech Service for details of adhesion test.

### 3.02 SURFACE PREPARATION & CLEANING

- A. PVC, CPE & CPA
  - 1. Repair deteriorated flashing areas with the use of sprayed-in-place Polyurethane Foam and coat areas with ELASTEK® #127 SOLAR ONE PLUS at a rate of 4 gallons (15.14 LITERS) per 100 square feet.
  - 2. Deteriorated flashing and membrane may also be repaired with ELASTEK® #103 CRACK & JOINT or HER and POLYTEK polyester fabric wherever needed. Flashings may also be cleaned and coated with ELASTEK® #103 CRACK & JOINT or HER at 60-80 wet mils followed by embedding POLYTEK polyester fabric into the coating in a wrinkle free manner. Flashing shall extend a minimum of 4" onto the single-ply membrane; and the coating shall extend beyond the fabric by 4".
  - 3. All field seams and patches shall be probed. Repair seams by cleaning, re-welding and cover with POLYTEK polyester fabric of 6" width.
  - 4. Insulation fasteners, which are backing, out shall be repaired by re-tightening or moving to the side to the point of grabbing firmly to the substrate. Single-ply membrane shall then be patched with a 6" square of POLYTEK polyester fabric as described in 3.02 above.
  - 5. Thoroughly clean the single-ply membrane to remove all dirt, residue and foreign material from the surface. Pressure washing of 1500-2000 psi is typically

sufficient. TSP may be used as a detergent if necessary to remove dirt; brushing with a firm bristle broom may be required in some areas. Surface of the membrane is to be rinsed well and allowed to dry. Mechanical scrubbers utilizing low volumes of water may also be used to remove excessive dirt, oil contamination, etc.

6. If mildew exists on the single-ply membrane surface, remove by washing with a solution of laundry detergent and bleach (1 tablespoon of laundry detergent with 1-2 pints of bleach in 1 gallon/3.79 liter) of water). Brush or scrub and rinse thoroughly.
7. If single-ply membrane has been leaking, repair or replacement of insulation or substrate materials may be required to provide a sound system.
8. Take action to ensure proper drainage on the roof exists.

### **3.03 SEAMS AND LAPS**

- A. To help maintain the monolithic integrity of our restoration system we recommend treating all membrane seams and laps.
- B. H.E.R. shall be applied to seams and laps at the rate of 60 mils in a 3"-4" width. Allow to cure overnight prior to coating.
- C. Deeper gaps and voids can also be detailed with ELASTEK® #103 CRACK & JOINT.
- D. Allow to cure overnight prior to coating.

### **3.04 DRAINAGE**

- A. Areas exhibiting a lack of positive drainage or ponding water will adversely affect performance of any roofing system and will be excluded from warranty. Where positive drainage does not exist, water removal from the roof surface must be facilitated by lowering drains and/or taking other corrective action. Additional maintenance inspections, repair work, the addition or use of primers and/or higher system mil-build may be required in these areas to extend coating life.

### **3.05 COATING APPLICATIONS: (Note: Total dry mil minimums not acceptable uniformly over entire field)**

- A. Repair deteriorated areas: ELASTEK® #103 CRACK & JOINT or HER shall be applied to flashings, seams, laps, cracks and substrate areas requiring repair at the rate of 60-80 wet mils. ELASTEK® #127 SOLAR ONE PLUS shall be applied over the POLYTEK polyester fabric repaired areas (see 3.02) sufficient to cover the repair. Under normal curing conditions, repaired areas will require a day to cure prior to recoating.
- B. **ELASTEK® #127 SOLAR ONE PLUS**  
ELASTEK® #127 SOLAR ONE PLUS is applied to the properly prepared surface at the rate of 2.0 to 3.0 gallons (7.57- 11.36 liters) per 100 square feet in two to three passes, not to exceed 1.5 gallons per 100 square feet per pass. Rough and irregular surfaces may require a heavier application. Back rolling will assist in acquiring a uniform membrane thickness.

Granule Application (optional): Granules may be placed into the finish coat to produce a tougher, more durable and weather resistant surface. Embed 30-40 lbs. of No. 11 Roofing Granules into a tack coat of 1/2 gallon (1.89 liters) per 100 square feet of ELASTEK® #127 SOLAR ONE PLUS finish coat.

- C. Contact HOLCIM SOLUTIONS AND PRODUCTS US, LLC. Technical Department for warranty requirements.

## **PROTECTION AND CLEAN-UP**

### **PROTECTION**

- A. The roof system and all components must be protected from all other trades at the job site.
- B. All damage to the system must be repaired to comply with HOLCIM SOLUTIONS AND PRODUCTS US, LLC. guidelines prior to final inspection for warranty approval. The cost of all related repairs will be borne by the trades and/or subcontractors responsible for the damages.

### **CLEAN-UP**

- A. Site clean-up is the responsibility of the contractor.
- B. All debris, containers, materials, equipment, and protection materials must be removed from the premises and properly disposed of. All work and storage areas must be in an undamaged and acceptable condition upon completion of clean-up.